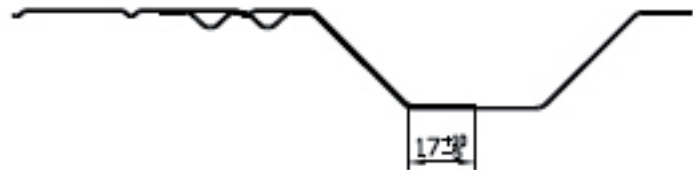
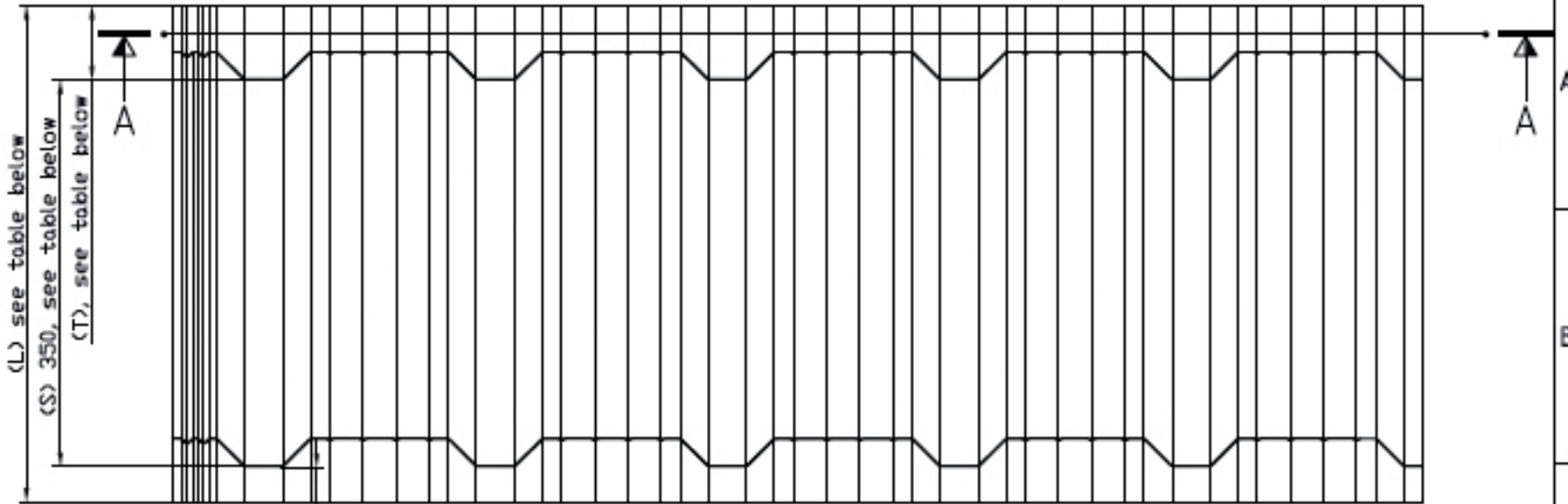


OVER LAPPING

3:1

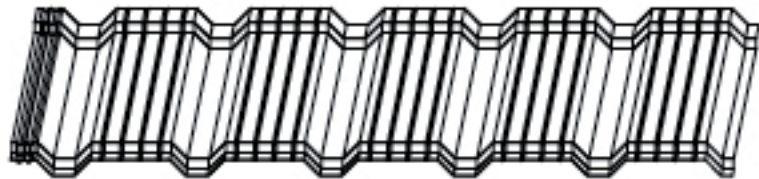


17mm

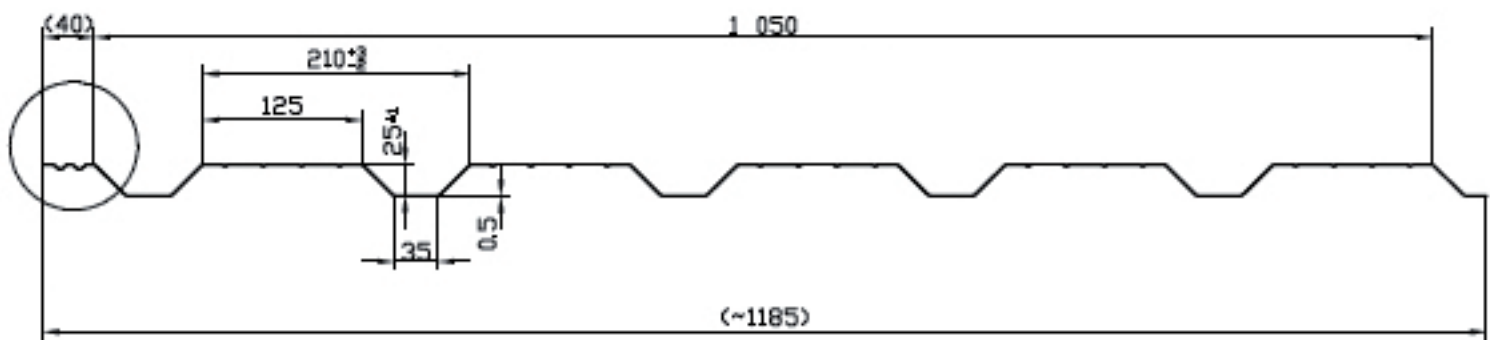


(L) see table below
(S) 350, see table below
(T), see table below

F



SECTION A-A



Profile approved	
Name clarification	
Signature	
Date	

Height of step	14 or 20 mm
Step length (S)	350 mm
Front edge (F)	20mm-35mm
Raw material thickness	0.45-0.6 mm
Raw material width	1250 mm
Raw material quality	S280GD+Z - S320GD+Z
Tolerances according to EN508-1:2000	

Max length of sheet (L) is 8000 mm
Min length of sheet (L) is Front edge+Length of step width of pressing tool (100 mm)
Sheet tail length (T) is variable depending on length of sheet
Length of front edge F is adjustable (20mm-35mm)

Raw material yield strenght (Rp0.2) 280-360 N/mm2 (after coating, tested according to EN 10147) Rp0.2 / Rm relation of the material shall be <0.9 and Ae shall be <5%						
Osa / Part	Piirustusnumero / Drawing Number	Osan tai kokoonpanoryhmän nimitys / Description	Mitat, muoto, malli / Dimensions, shape, model	Materiaali / Material	Määrä / Amount	Kpl / Reg'd
<p>Tässä oleva informaatio on Macring Dyn omaisuutta, eikä sitä saa jäljentää, näyttää toisille osapuolille tai käyttää millään tavalla ilman Macring Dyn tai sen asianmukaisesti valtuutetun edustajan nimenomaista kirjallista lupaa.</p> <p>The information contained herein is proprietary to Macring Oy and is not to be reproduced, communicated to a third person or used in any manner whatsoever without the express written permission of Macring Oy or a duly authorized representative thereof.</p>						
Toleranssit - Tolerances		Pintakäsittely - Surface Finishing		Massa / Weight	Mittakaava / Scale	
		Väri - Color		Lask. / kg	1:5	
				Pain. / kg	Projekti / Project	
Profile MRT 25-210 Tile Sheet / Kaskad				Suun. - Drawn by 06.05.10 KPa		
				Tark. - Checked by		
				Piirustusnumero / DWGNO 21252101-0		