ALL DIMENSIONS ARE IN mm / REMOVE ALL SHARP CORNERS

LINEAR DEVIATIONS WHERE NOT SPECIFIED

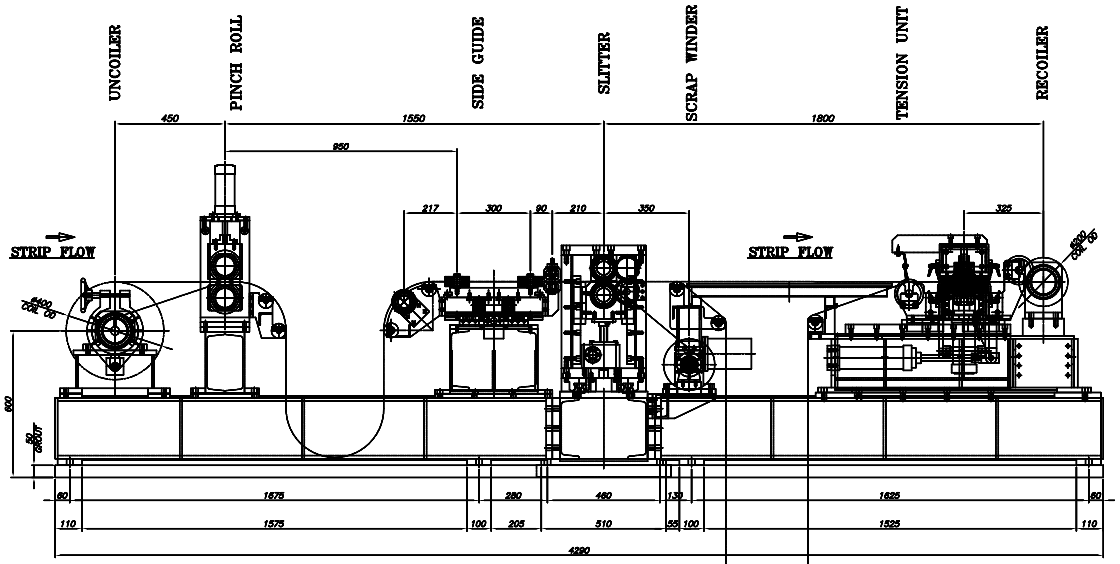
LENGTH mm	≤6	≤30	≤120	≤315	≤1000	≤2000	≤4000	≤8000
TOL±mm	0.1	0.2	0.3	0.5	0.8	1.2	2	3

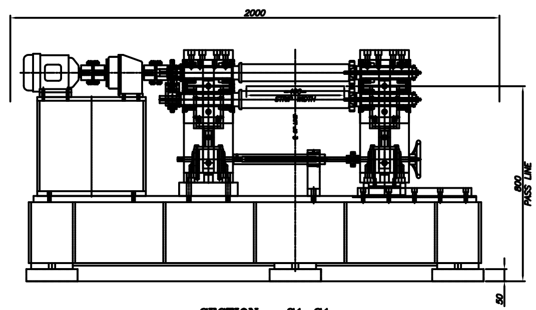
ANGULAR DEVIATIONS WHERE NOT SPECIFIED

LENGTH mm SHORTER SIDE OF ANGLE	≤6	≤30	≤120	≤400
TOL. ON ANGLE ± DEG / MIN	1°	30'	20'	10'

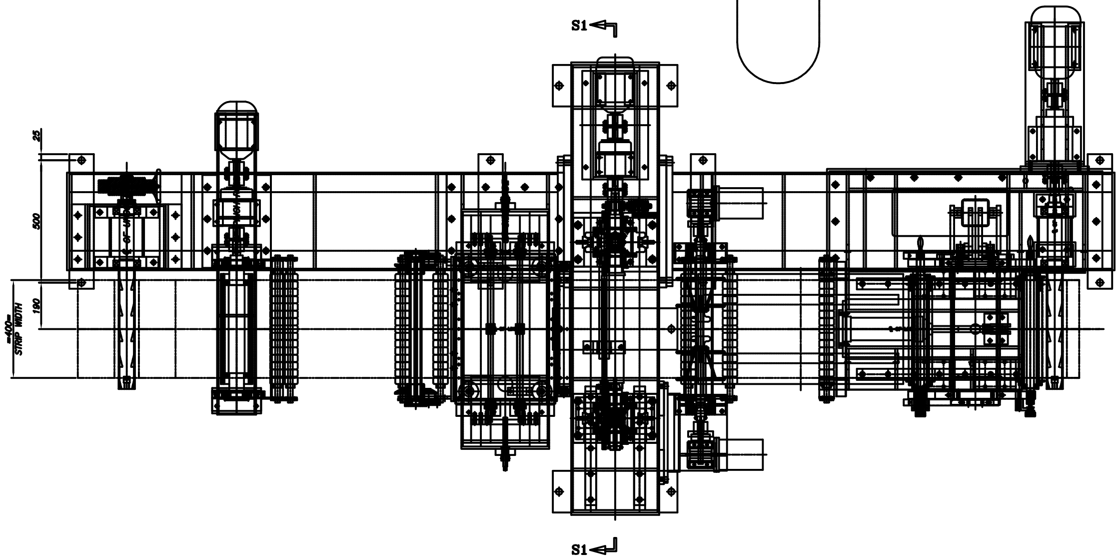
SURFACE FINISH

SYM	▽	▽▽	▽▽▽	▽▽▽▽
	8	1.6	0.025	0.025
	25	8	1.6	





SECTION – S1-S1



SLITTING LINE SPECIFICATIONS
MATERIAL : 0.05 TO 0.1 MM, CU & ALLOYS.
COIL WEIGHT: 200 KG AT UNCOILER
& 100 KG AT RECOILER
LINE SPEED: 30 MPM.
SLITTER CAPACITY:10 CUTS ON 0.1 MM. THK.

We reserves the rights with us to make changes in specification design or materials to make addition to or improvements upon our products consistent with sound engineering principles.

DIMENSION SHOWN ARE APPROXIMATELY ONLY

REV	DATE	DESCRIPTION	DRN	CHK	APD
1	20/06/13	FRIST ISSUE	NBP	NSK	PKN

REVISIONS

SCALE	1:30
RAW MATL SIZE	
TITLE.	SLITTING LINE GA 0.1mmx400mmx200kg
MATL.	
WT Kg	
QTY.	1
RM CODE	
ITEM CODE	
HEAT TREATMENT	
DRG No.	SH-156-00-000
SURFACE TREATMENT	
PS No.	
REV.	1
SHEET No.	01 OF 01

A4-L