

FIMI DUAL HEAD SLITTING LINE 1100mm x 3mm

COMPLETELY RE-MANUFACTURED

PROCESS MATERIAL			CARBON STEEL
MATERIAL THICKNESS	Min	mm	.5
	Max	mm	3
USEFUL WIDTH	Max	mm	1100
DECOILER	COIL MAX WEIGHT	kg	16.000
	COIL I.D.	mm	508 / 610
	COIL O.D. MAX	mm	1650
	DECOILING MODE		FROM ABOVE
RECOILER	COIL MAX WEIGHT	kg	16.000
	COIL I.D.	mm	500
	COIL O.D. MAX	mm	1650
	RECOILING MODE		FROM ABOVE
SPEED	INTRO		3m / min
	WORK		ca. 200m / min
DUAL SLITTER HEAD			“CASSETTE” TYPE” (RAFTED)
SLITTER SHAFT	DIA.	mm	140
LINE DIRECTION			LEFT TO RIGHT

VOLTAGE		V	400
MOTOR TYPES	MAIN	DC	Decoiler Slitter Strip Tension Stand Recoiler
	AUX.	AC	~ 70 kw
EL. VALVES / VOLTAGE		V	24
		AC	
HYDRAULIC PRESSURE		BAR	~ 140
AIR PRESSURE		BAR	6
PAINTS	MAIN PARTS		BLU RAL 5017
	MOVING PARTS		YELLOW RAL 1004
	ELECTRIC PANELS		GREY RAL 7035

LINE COMPOSITION

- COIL CAR
- DECOILER
- ENTRY TABLE
- PINCH ROLL
- STRAIGHTENER
- SLITTER - **DUAL HEAD**
- SCRAP BALER
- PINCH ROLL
- GUILLOTINE SHEAR
- FELT PRESS
- MOVABLE BRIDLE CAR
- RECOILER
- UNLOADING "ON GROUND" COIL CAR

- ELECTRICAL ENCLOSURES
- CONTROL DESK
- HYDRAULIC UNITS
- USED TOOLING (BLADES, RUBBERS, SPACERS etc.)