
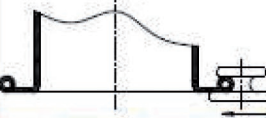



**01**



**CURLING ON EXTERNAL FLANGE**  
BORDIEREN NACH AUSSEN AN FLACHEN OBERFLÄCHEN




**02**



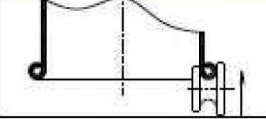
**VERTICAL BEADING**  
SENKRECHTE BÖRDELUNG AN FLACHEN OBERFLÄCHEN




**03**



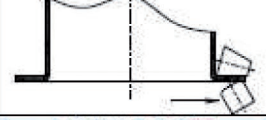
**CURLING**  
BORDIEREN VERTIKALER NACH AUSSEN




**04**



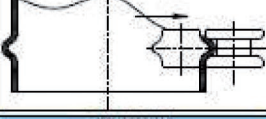
**EXTERNAL FLANGE**  
FLANSCHEN NACH AUSSEN




**05**



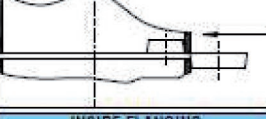
**EXTERNAL BEADING**  
BORDIEREN NACH AUSSEN




**06**



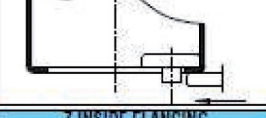
**TRIMMING**  
SCHNEIDEN UND BESCHNEIDEN




**07**



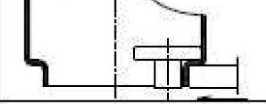
**INSIDE FLANGING**  
FLANSCHEN NACH INNEN




**08**



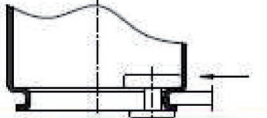
**Z INSIDE FLANGING**  
Z BÖRDELUNG NACH INNEN




**09**



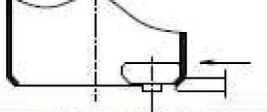
**C BEADING**  
C BÖRDELUNG




**10**



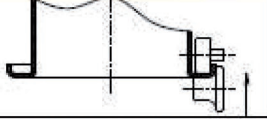
**INSIDE BEADING FOR TANK**  
BÖRDELUNG NACH INNEN FÜR BEHÄLTNER



**11**



**BEADING ON FLANGE**  
SENKRECHTE BÖRDELUNG




**12**



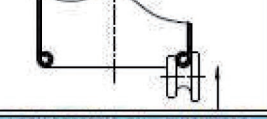
**VERTICAL AND HORIZONTAL BEADING**  
SENKRECHTE UND WAAGERECHTE BÖRDELUNG




**13**



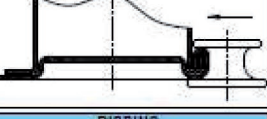
**INSIDE CURLING**  
BORDIEREN VERTIKALER NACH INNEN




**14**



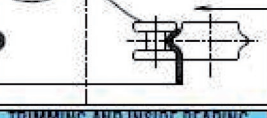
**LOCK SEAMING ON 5 THICKNESS**  
FALZBEARBEITUNG 5 DICKE




**15**



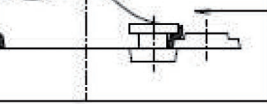
**RIBBING**  
SICKEN




**16**



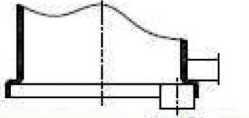
**TRIMMING AND INSIDE BEADING**  
BESCHNEIDEN UND BÖRDELUNG NACH INNEN



**17**



**CYLINDRICAL EXPANDING**  
Z FLANSCH NACH INNEN




**18**




**CYLINDRICAL EXPANDING AND FLANGING**  
Z FLANSCH NACH AUSSEN + VERTIKALER FLANSCH



**19**



**VERTICAL TRIMMING**  
BESCHNEIDEN VERTIKALER




**20**



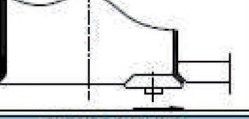
**LOCK SEAMING IN TO 3 THICKNESSES**  
FALZBEARBEITUNG 3 DICKE



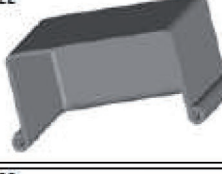
**21**



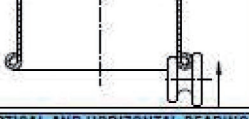
**CONICAL EXPANDING**  
BÖRDELUNG NACH AUSSEN



**22**



**OUTSIDE CURLING**  
BORDIEREN VERTIKALER NACH AUSSEN




**23**



**VERTICAL AND HORIZONTAL BEADING**  
SENKRECHTE UND WAAGERECHTE BÖRDELUNG



**24**



**EXTERNAL FLANGING**  
FLANSCHEN NACH AUSSEN

